

Product Identification Number - G199LM Revision - 1

01016-2004**-2005****-2006****-2007****CHROMATIC****MATERIAL SAFETY DATA SHEET***For 1 Shot Chromatic Liquid Coatings and Associated Liquid Materials***One Shot, LLC**

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I. CHEMICAL PRODUCT IDENTIFICATIONProduct Name : **BLACK LETTERING ENAMEL (199-L)**

Date Printed : 03/29/10

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Supersedes : None

II. COMPOSITION/INFORMATION ON INGREDIENTS - (EXPOSURE LIMITS - SEE SECTION VIII)

INGREDIENT NAME	CAS #	%
Stoddard solvent	8052-41-3	30.01 - 40.00
Carbon black	1333-86-4	5.01 - 10.00
Xylene	1330-20-7	1.01 - 5.00
Solvent Naphtha (petroleum), medium aliphatic	64742-88-7	1.01 - 5.00
Naphtha, hydrodesulfurized heavy	64742-82-1	1.01 - 5.00
Ethylbenzene	100-41-4	0.10 - 1.00
1,3,5-Trimethylbenzene	108-67-8	0.10 - 1.00
1,2,4-Trimethylbenzene	95-63-6	0.10 - 1.00

If ingredient percentages do not total 100%, the balance is due to rounding or applies to ingredient(s) deemed nonhazardous under 29 CFR 1910.1200 (Hazard Communication Standard)

III. HAZARDS IDENTIFICATION

	HMIS
HEALTH	2 *
FLAMMABILITY	2
REACTIVITY	0

0 = Least 1 = Slight 2 = Moderate 3 = High 4 = Extreme * = Chronic Health Effects

Routes of Entry:

Inhalation, Absorption, Ingestion, Skin contact, Eye contact.

Medical Conditions Aggravated:

Eye disease, Skin disease including eczema and sensitization, Kidney disease, Liver disease, Digestive tract disease, Lung disease.

Immediate (Acute) Health Effects:**Inhalation:**

Can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache. Can cause severe central nervous system depression (including unconsciousness).

Skin Contact:

Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.

Eye Contact:

Can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye tissue.

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Skin Absorption:	May cause irritation and minor systemic damage.
Ingestion:	Harmful if swallowed. May cause systemic poisoning. Can cause abdominal discomfort, nausea, vomiting and diarrhea. Aspiration of material into the lungs can cause chemical pneumonitis.
Target Organ Acute Toxicity:	Eyes, Skin, Respiratory System, Kidneys, Nervous System, Bone Marrow, Cardiovascular System, Lymphatic System, Blood, Liver, Digestive Tract, Thyroid, Pituitary, Testes.
<u>Long-Term (Chronic) Health Effects:</u>	
Inhalation:	Upon prolonged and/or repeated exposure, can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache.
Skin Contact:	Upon prolonged or repeated contact, can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent damage.
Eye Contact:	Upon prolonged or repeated contact, can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye tissue.
Skin Absorption	Upon prolonged or repeated exposure, harmful if absorbed through the skin. May cause severe irritation and systemic damage.
Carcinogenicity:	IARC: Yes NTP: No OSHA: No
Target Organ Chronic Toxicity:	Respiratory System, Nervous System, Eyes, Skin, Kidneys, Lymphatic System, Blood, Liver, Digestive Tract, Pituitary, Testes.
	NOTICE - Reports have associated repeated and prolonged occupational overexposure to solvents with brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Lifetime inhalation exposure of rats and mice to high concentrations of ethylbenzene (750 ppm) resulted in increases in certain types of cancer, including kidney, lung and liver tumors. Testicular adenomas were increased as were thyroid effects in rats at 750 ppm. Pituitary effects were observed in female mice at 250 ppm. These effects were absent when exposure was below 75 ppm ethylbenzene. The study does not address the relevance of these results to humans.

IV. FIRST AID

Inhalation:	Remove to fresh air. If breathing is difficult, have a trained individual administer oxygen. If not breathing, give artificial respiration and have a trained individual administer oxygen. Get medical attention immediately.
Eyes:	Immediately flush eyes with plenty of luke warm water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.
Skin Contact:	Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.
Ingestion:	Seek medical advice immediately. Provide ingredients information from Section II of this MSDS to the medical care provider. Contact your local Poison Control Center (listed in the telephone book), or dial the local "Emergency" (911) number for additional information. Do not induce vomiting unless instructed to do so by a physician or other competent medical personnel. Never give anything by mouth to an unconscious person.

V. FIRE FIGHTING MEASURES**Flammability Summary:**

Flash Point:	41 °C;	106 °F
Autoignition Temperature:	226 °C;	439 °F
Lower Flammable/Explosive Limit, % in air:	1.0	Upper Flammable/Explosive Limit, % in air: 7.0

Fire Hazards:

Empty containers that retain product residue (liquid, solid/sludge, or vapor) can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind or crush used containers. Do not expose containers or product to heat, flame, sparks, static electricity, or other sources of ignition. Any of these actions can potentially cause an explosion that may lead to injury or death. Vapors may be ignited by sparks, flames or other sources of ignition if material is above the flash point giving rise to a fire (Class B). Vapors are heavier than air and may travel to a source of ignition and flash back. This product, when dried or cured, may support combustion when subjected to sources of ignition or heat in sufficient amount.

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Extinguishing Media: Use alcohol resistant foam, carbon dioxide, or dry chemical extinguishing agents. Water may be ineffective but water spray can be used to extinguish a fire if swept across the base of the flames. Water can absorb heat and keep exposed material from being damaged by fire.

Fire Fighting Instructions: Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products. Flammable component(s) of this material may be lighter than water and burn while floating on the surface. Use water spray/fog for cooling.

Hazardous Combustion Products: Carbon dioxide, Carbon monoxide, Toxic fumes.

VI. ACCIDENTAL RELEASE MEASURES

Health Consideration for Spill Response: Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section VIII of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including: the material spilled, the quantity of the spill, and the area in which the spill occurred. Also consider the expertise of employees in the area responding to the spill. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.

Spill Mitigation Procedures:

General Methods: Prevent the spread of any spill to minimize harm to health and the environment if safe to do so. Wear proper personal protective equipment following the recommendations of Section VIII. For liquid spills, dike with suitable absorbent material like granulated clay. Gather and store in a sealed container pending a waste disposal evaluation.

Air Release: Ventilate the area by opening door and/or turning on fans and blowers.

Water Release: Retain all contaminated water for treatment.

Land Spills: Avoid runoff into storm sewers and ditches that lead to waterways.

VII. HANDLING AND STORAGE

Handling: Harmful or irritating; avoid overexposure to the material. Use only in a well ventilated area. As with all chemicals, good industrial hygiene practices should be followed when handling this material. Use spark-proof tools and explosion-proof equipment. Do not get in eyes, on skin and clothing. Ground and bond containers when transferring material. "Empty" containers retain product residue (liquid and/or vapor) and can be dangerous. Remove contaminated clothing and wash before reuse.

Storage: Store in a cool dry ventilated location. Isolate from incompatible materials and conditions. Keep container(s) closed when not in use. Keep away from sources of ignition.

VIII. ENGINEERING CONTROLS, PERSONAL PROTECTIVE EQUIPMENT, AND EXPOSURE LIMITS

Engineering Controls: Local exhaust ventilation or other engineering controls are normally required when handling or using this product to avoid overexposure. See table at the end of this Section VIII below for exposure limits. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Engineering controls must be designed to meet any relevant OSHA chemical specific standards in 29 CFR 1910. Explosion proof exhaust ventilation should be used.

Protective Equipment:

Respiratory Tract: If general or local exhaust ventilation is not available or sufficient to reduce exposure to below acceptable levels, then respiratory protection is required to avoid overexposure when handling this product.

Eyes: Wear safety glasses with side shields when handling this product. When the possibility exists for eye contact with splashing or spraying liquid, or airborne material, wear additional eye protection such as chemical splash goggles and/or face shield. Do not wear contact lenses. Have an eye wash station available.

Skin: Wear protective gloves. Inspect gloves for chemical break-through and replace at regular intervals. Clean protective equipment regularly. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work.

Protective Clothing: Wear chemically resistant gloves and apron. (Consult your safety equipment supplier).

CHEMICAL NAME	CAS #	ACGIH TLV	OSHA PEL	IDLH
Stoddard solvent	8052-41-3	100 ppm TWA	500 ppm TWA; 2900 mg/m ³ TWA	20000 mg/m ³ IDLH

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Carbon black	1333-86-4	3.5 mg/m3 TWA	3.5 mg/m3 TWA	1750 mg/m3 IDLH
Xylene	1330-20-7	100 ppm TWA 150 ppm STEL	100 ppm TWA; 435 mg/m3 TWA	900 ppm IDLH
Solvent Naphtha (petroleum), medium aliphatic	64742-88-7	No TLV	No PEL established	Not determined.
Naphtha, hydrodesulfurized heavy	64742-82-1	No TLV	No PEL established	Not determined.
Ethylbenzene	100-41-4	100 ppm TWA 125 ppm STEL	100 ppm TWA; 435 mg/m3 TWA	800 ppm IDLH
1,3,5-Trimethylbenzene	108-67-8	No TLV	No PEL established	Not determined.
1,2,4-Trimethylbenzene	95-63-6	No TLV	No PEL established	Not determined.

IX. PHYSICAL DATA

Appearance:	Black Liquid.
Color:	Black
pH:	N/A
Octanol/Water Coeff:	Not Determined.
Solubility in Water:	Minimal.
Vapor Pressure (mmHg):	ND
Vapor Density:	Heavier than air. Vapors that evolve from this product will tend to settle and accumulate near the floor.
Evaporation Rate:	Slower than n-Butyl Acetate.
Specific Gravity/Density:	0.945 / 7.89 Lbs./G1.
V.O.C.	3.35 Lbs/G1 less water & exempt solvent; 402 g/l less water & exempt solvent; 3.4 Lbs/G1 as packed

The VOC content is determined by using a percent solids basis, less water and exempt solvents, for adhesives, coatings and inks and the calculations of EPA Reference Method 24 or equivalent ASTM method approved by the executive office.

Initial Boiling Point: 154 °C; 309 °F

X. STABILITY AND REACTIVITY

Stability Information:	Stable under normal conditions.
Conditions to Avoid:	Sparks, open flame, other ignition sources, and elevated temperatures. Contamination.
Chemical Incompatibility:	Strong oxidizing agents.
Hazardous Decomposition Products:	Carbon dioxide, Carbon monoxide. Toxic fumes.

XI. TOXICOLOGICAL INFORMATION

Chemical Name	LD50/LC50
Carbon black	Oral LD50 Rat: >15400 mg/kg; Dermal LD50 Rabbit: >3 gm/kg
Xylene	Inhalation LC50 Rat: 5000 ppm/4H; Oral LD50 Rat: 4300 mg/kg; Dermal LD50 Rabbit: >1700 mg/kg
Benzene, ethyl-	Oral LD50 Rat: 3500 mg/kg; Dermal LD50 Rabbit: 17800 uL/kg
Mesitylene	Inhalation LC50 Rat: 24 gm/m3/4H
Benzene, 1,2,4-trimethyl-	Inhalation LC50 Rat: 18 gm/m3/4H; Oral LD50 Rat: 5 gm/kg

XII. ECOLOGICAL INFORMATION

Overview: Care should be taken to minimize releases of any industrial chemicals to the environment.

XIII. DISPOSAL CONSIDERATIONS

Waste Description for Unused Product:	Spent or discarded material is a hazardous waste.
Disposal Methods:	Information in this MSDS is provided only as a guide. Consult with competent authority to determine proper waste disposal procedures. Clean up and dispose of waste and clean-up materials in accordance with all federal, state, and local environmental regulations.
Potential EPA Waste Codes:	D001, .

Some Components Possibly Subjected to USEPA Land Disposal Restrictions:

When disposing of unused products or any waste, the preferred options are to send to a licensed reclaimer or to permitted incinerators. There may be some other ingredients subject to LDR categories.

Xylenes (o-, m-, p- isomers) 1330-20-7
Ethyl benzene 100-41-4

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XIV. TRANSPORTATION INFORMATION**Agency Basic Description and Label**

DOT Paint, 3, UN1263, PG III

Hazardous SubstanceXylenes (isomers and mixture)
Ethyl benzeneRQ = 100 pounds (45.4 kg); also listed as Xylene; also listed as Xylene (mixed); also listed as Benzene, dimethyl-
RQ = 1000 pounds (454 kg)**XV. REGULATORY INFORMATION****Regulation**

SARA 313 Reportable : Xylene (mixed isomers), ethylbenzene, 1,2,4-Trimethylbenzene

TSCA Inventory : All components of this product are listed in, or exempt from, the TSCA 8(b) Inventory.

M.S.D.S. Reportable HAP(s) : Xylenes (nos), ethylbenzene.

California Proposition 65 : The following statement is made in order to comply with the California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65: "WARNING: This product contains chemical(s) known to the State of California to cause cancer and birth defects, or other reproductive harm."

SARA/CFR/CLA Section 302 :

N/A

XVI. ADDITIONAL INFORMATION**Major References:** VENDOR'S MSDS's, PAINT & COATINGS HANDBOOK, EPA'S LIST OF LISTS, AND OTHER PUBLISHED MATERIALS.

IMPORTANT: WHILE THE DESCRIPTIONS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, THEY ARE PROVIDED FOR YOUR GUIDANCE ONLY. MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION OR USE, INCLUDING USE OF THIS MATERIAL IN COMBINATION WITH OTHER MATERIALS OR PROCESSES. YOU THEREFORE SHOULD, AND THIS MATERIAL IS SUPPLIED ON THE CONDITION THAT YOU, PERFORM AN ASSESSMENT TO DETERMINE THE SUITABILITY OF THE MATERIAL PRIOR TO USE, AND YOU ACCEPT RESPONSIBILITY FOR SATISFYING YOURSELF THAT THE MATERIAL IS SUITABLE AND THE COMPLETENESS OF THIS INFORMATION IS SUFFICIENT FOR YOUR USE. ALTHOUGH CERTAIN HAZARDS MAY BE DESCRIBED HEREIN, OTHER HAZARDS MAY ALSO EXIST. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED, DATA, OR INFORMATION SET FORTH. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, OR DATA PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE, AND WE DISCLAIM LIABILITY FOR LOSS OR INJURY ARISING FROM YOUR USE OF THIS MATERIAL, DATA OR INFORMATION. FURTHER, THE DESCRIPTIONS, DATA AND INFORMATION FURNISHED HERE ARE GIVEN GRATIS. NO OBLIGATIONS NOR LIABILITIES FOR THE DESCRIPTION, DATA AND INFORMATION GIVEN ARE ASSUMED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.